

Technical Data Sheet

Bmc A50(XHS)

Thermoset Polyester
LyondellBasell Industries
Engineering Plastics

General			
Features	• High Strength		
Uses	• Electrical/Electronic Applications		
Appearance	• Colors Available		
Forms	• Pellets		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.89	1.89 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ¹ (Yield)	9310 psi	64.2 MPa	ASTM D638
Flexural Modulus	1.80E+6 psi	12400 MPa	ASTM D790
Flexural Strength (Yield)	20100 psi	139 MPa	ASTM D790
Compressive Strength	18800 psi	130 MPa	ASTM D695
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Unnotched Izod Impact	11 ft·lb/in	590 J/m	ASTM D4812
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Barcol Hardness	35	35	ASTM D2583
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Dielectric Strength	400 V/mil	16 kV/mm	ASTM D149
Arc Resistance	186 sec	186 sec	ASTM D495
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating			UL 94
0.06 In (1.5 Mm)	HB	HB	
0.09 In (2.2 Mm)	HB	HB	
0.12 In (3.1 Mm)	5V	5V	

Additional Information			
Barcol Hardness, ASTM D2583: 30 to 40			
UL Flame Rating, UL 94, 0.058 to 0.062 in: HB			
UL Flame Rating, UL 94, 0.075 to 0.1 in: HB			
UL Flame Rating, UL 94, 0.120 to 0.125 in: 5-V			

Notes

¹ Type I

Notes

These are typical property values not to be construed as specification limits.